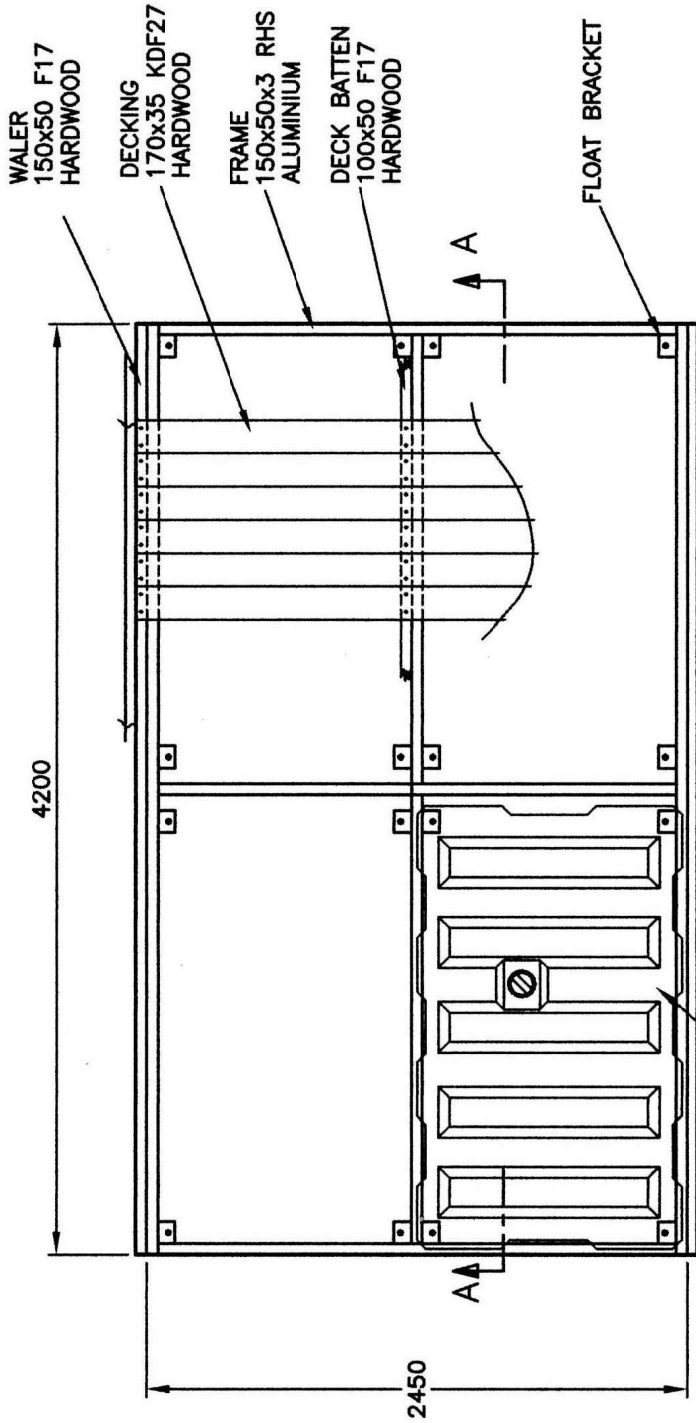


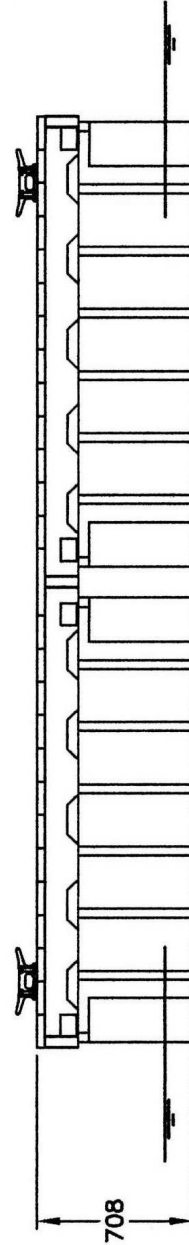
FOR ADDITIONAL ASSEMBLY
DETAILS, REFER TO THE
FOLLOWING DRAWINGS.

FRAME AND DECK - A4-1503



PLAN VIEW

MARINE DOCK SYSTEMS
POLYETHYLENE FLOTATION MODULE
FLO1200-190 4 REQD



SECTION AA

DECK AREA 10.71m²
APPROX. WEIGHT 800kg

NOTE--ALL STRUCTURE IS FULLY WELDED
WITH A NOMINAL FILLET OF 5mm
--ALL EXTRUSIONS ARE OF GRADE
6063-T5, FILLER ALLOY IS 5356
--ALL TIMBER IS TO BE TREATED
WITH A SUITABLE PRESERVATIVE.
(DECKING OIL, LANOTEC ETC)
--ALL FASTENERS ARE CORROSION
RESISTANT STAINLESS STEEL.
--ALL EXPOSED BOLTS ARE TO BE
RECESSED INTO THE TIMBER BY
COUNTER BORING.
--ALL BOLT THREADS ARE TO BE
TREATED WITH ANTI-SIEZE OR
EQUIVALENT LUBRICATING COMPOUND
PRIOR TO FASTENING.



SCALE	N.T.S.	DWG	A4-3227
DRAWN	B.J.M	REV	A
DATE	19,8,98	CHK	
		APP'D	

PONTOON-3227

2.5m x 4.2m PONTOON
4 x 1200L FLOATS

**MARINE DOCK SYSTEMS
PTY LTD**