



**NOTE:**  
 -ALL STRUCTURE IS FULLY WELDED WITH A NOMINAL FILLET OF 5mm  
 -ALL EXTRUSIONS ARE OF GRADE 6063-T5 OR EQUIVALENT.  
 -FILLER ALLOY IS GRADE 5356



**SEA GRASS PONTON-3212 FRAME DETAIL**

**3.6m x 2.5m PONTON 4 x 550L FLOATS**

**MARINE DOCK SYSTEMS PTY LTD**

|       |         |             |                  |
|-------|---------|-------------|------------------|
| SCALE | N.T.S.  | DRAWING No. | <b>A4-3212-1</b> |
| DRAWN | B.J.M   | REV         |                  |
| DATE  | 27.4.98 |             |                  |