



NOTE - ALL STRUCTURE IS TO BE FULLY WELDED WITH A NOMINAL FILLET RADIUS OF 5mm.

ALL EXTRUSIONS ARE 6063 T5 OR 6061 T5. FILLER ALLOY IS TO BE OF GRADE 5356. FOR OTHER RAMP DETAILS, REFER TO A4-767, A4-770 AND A4-778.

**MARINE DOCK SYSTEMS**  
**PTY LTD**

**GANGWAY**  
**SECURITY GATE**

**FRAME DETAIL**

TOLERANCES		SCALE		DRAWING No.	
LINEAR ±1.0	ANGULAR ±0.2°	N.T.S.	BJM	<b>A4-1180</b>	
HOLE CTRS ±0.5		DRAWN			
		DATE	REV		
		28.5.97	A		